

Piece list for Roller Crimper

- 5" square tubing w/ round edges-49" long
- 5" square tubing w/ round edges-43" long
- (2) 4" square tubing w/ round edges-28" long
 - Or 90" of 5" square pipe
 - (1) Detachable Side Mounting Bracket

(One side of the frame needs to be on a removable (via bolts) plate, in order to remove the pipe if necessary.)

- (2) 2.5" Jack Stand
 - (2) 24" Disks
 - (1) 24" pipe, 75" long
- (16) 75" long flatbar that are .25" thick and 3" wide
 - All holes have 1" diameter
- (2) 8"x 10.25" Flat square plates that are .25" thick
 - Threaded plug for roller

Angles

Each 75" tine is at a 70 degree angle



Angles



Fixed Side

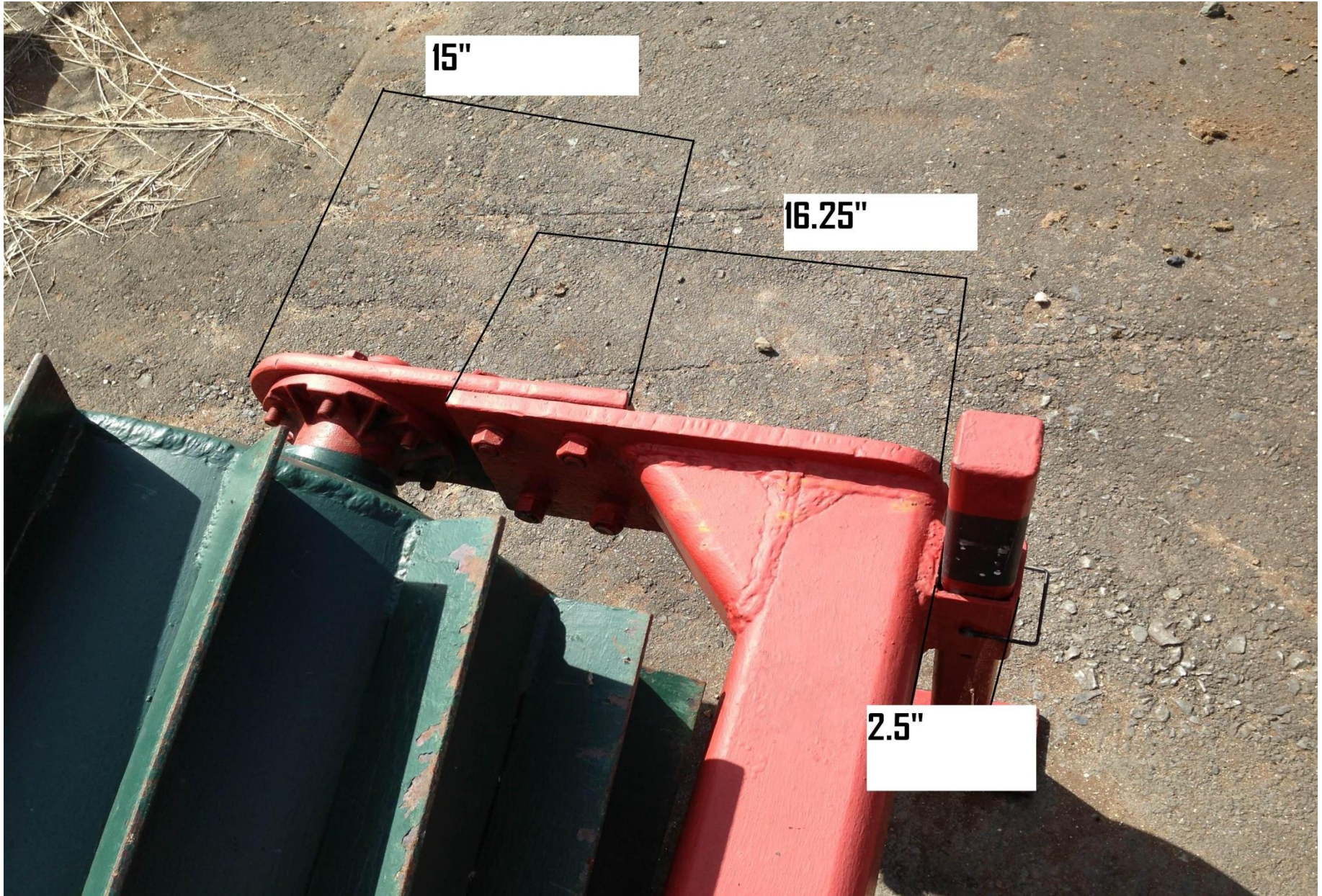
The 90 degree angles created by two pieces of 5" pipe, this piece totals 26" long.



Fixed Side



Detachable Side



28"

43"

72
degrees

2.25"

49"

92" Total



All holes have a 1" diameter

